

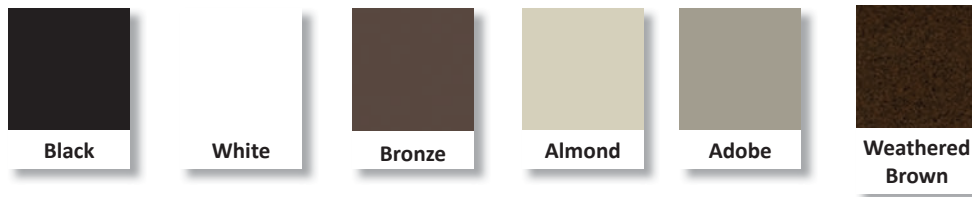
SECTION 2 / DOMESTIC STEEL SECURITY DOORS

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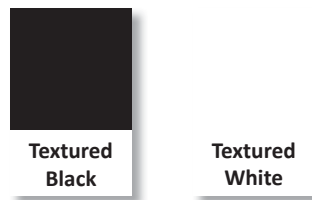
COLOR SELECTIONS

Precision Deluxe Powder Coat

Semi-Gloss Finish



NEW Textured Finishes



Note: The colors shown are only representations of color selections
Please refer to Color Key Samples in order to guarantee exact match

DOMESTIC STEEL SECURITY DOORS

This section includes photographs and specifications of Precision's line of steel security products. These products are manufactured in the U.S.A. All items are welded, assembled and finished using high quality raw materials and state of the art equipment. For a complete catalog of Precision products, or if you have any question regarding any Precision products or specifications, please contact your Precision representative or call Precision customer service.

Refer to the "Terms and Conditions" page for warranty information.

The pictures shown may illustrate optional finishes. Standard finishes & sizes for each item are shown on the products corresponding page.

Precision steel security doors come standard as surface mount. Refer to page 56 for mounting variations.

The standard sizes indicated in this section represent "industry standard" door openings.

Refer to the order forms on pages 57-60.

Steel security door dimensions:

A. The net overall size, which includes a 1-1/4 in. sq. 3-piece surface mounted frame, is as follows:

Door Opening	Net Overall Size
2'6 in. x 6'8 in. (30 in. x 80 in.)	2'9 in. x 6'9-3/4 in. (33 in. x 81-3/4 in.)
2'8 in. x 6'8 in. (32 in. x 80 in.)	2'11 in. x 6'9-3/4 in. (35 in. x 81-3/4 in.)
3'0 in. x 6'8 in. (36 in. x 80 in.)	3'3 in. x 6'9-3/4 in. (39 in. x 81-3/4 in.)

B. When ordering surface mounted, custom size steel security doors: add 3 in. to the opening width & 1-3/4 in. to the opening height

C. Standard perforated metal is 24 gauge and is attached to the steel tube frame with stainless steel rivets.

Steel Master - 3812, Italian Leaf - 3824, English Ivy - 3829, Sonoma - 3830 dimensions:

A. The Net Overall Size, which includes a 1-1/2 in. sq. 1-piece, 3-sided surface mounted frame, is as follows:

Door Opening	Net Overall Size
2'6 in. x 6'8 in. (30 in. x 80 in.)	2'9-1/2 in. x 6'10 in. (33-1/2 in. x 82 in.)
2'8 in. x 6'8 in. (32 in. x 80 in.)	2'11-1/2 in. x 6'10 in. (35-1/2 in. x 82 in.)
3'0 in. x 6'8 in. (36 in. x 80 in.)	3'3-1/2 in. x 6'10 in. (39-1/2 in. x 82 in.)

B. When ordering surface mounted, custom size Steel Masters: add 3 1/2 in. to the opening width & 2 in. to the opening height

C. Standard perforated metal is 24 gauge and is attached to the steel tube frame with stainless steel rivets.

Refer to page 45 for options.

Custom doors require a (5 to 6) week lead time on average.

A signed confirmation must be received by Precision before any custom items are scheduled for production. Precision is not responsible for any errors and/or omissions in customer verified information.

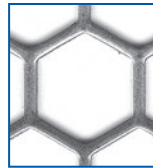
On products with perforated metal that is welded in place on special request, the perforated metal may experience deformation and the item may have areas of insufficient finish.

To prevent oxidation (rust), touch up any scratches, chips, etc. with a quality rust inhibiting paint as soon as possible. In order to maintain a rust free finish, regularly inspect and re-paint as needed. In exposed, damp or coastal areas annual painting is recommended.

NEW STEEL MESH OPTIONS



- Offers increased airflow
- Improves visibility
- Removable screen mesh for easy replacement



Actual size

OP-HEXPERFSCREEN16 (Shown)

16 gauge hex perf option with screen
Up to 46 in. x 96 in.
79% Open area



Each door includes a screen panel with 18-16 charcoal screen mesh.

**MADE IN THE
USA** 

NEW STEEL MESH OPTIONS

- Offers increased airflow
- Improves visibility
- Removable screen mesh for easy replacement



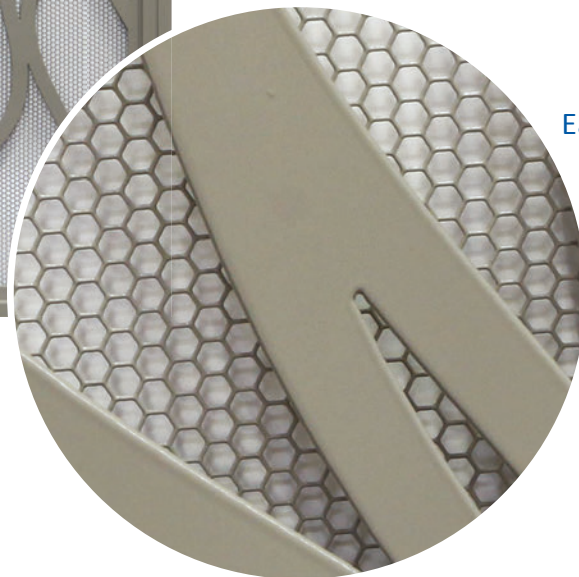
Actual size

OP-HEXPERFSCREEN22

22 gauge hex perf option with screen

Up to 48 in. x 84 in.

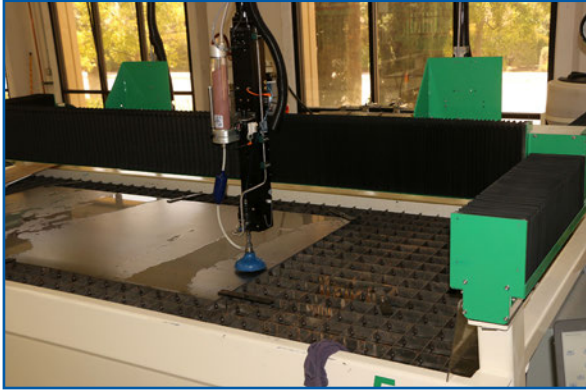
79% Open area



Each door includes a screen panel with 18-16 charcoal screen mesh.

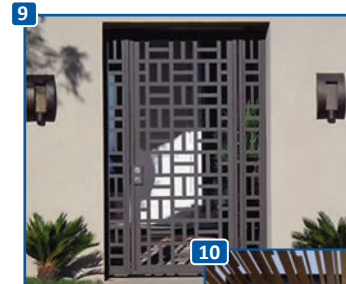
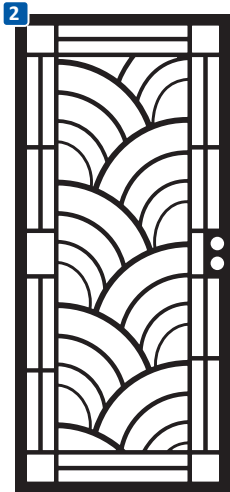
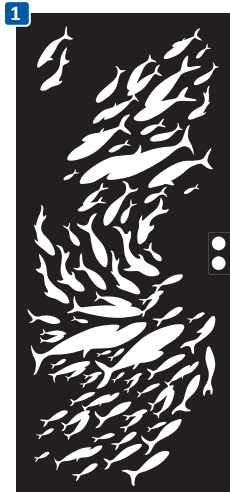
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USA 

ASK ABOUT CUSTOM WATER JET CUT PATTERNS

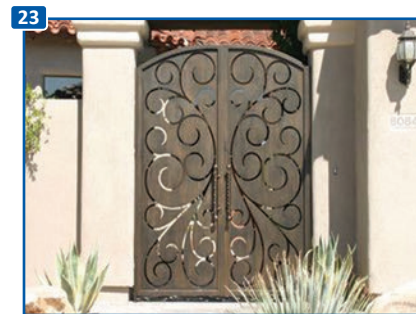
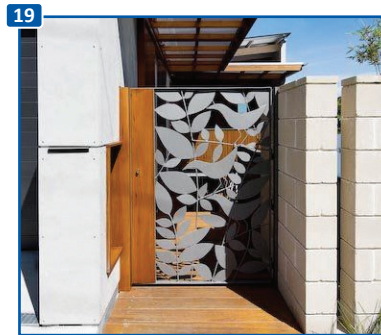
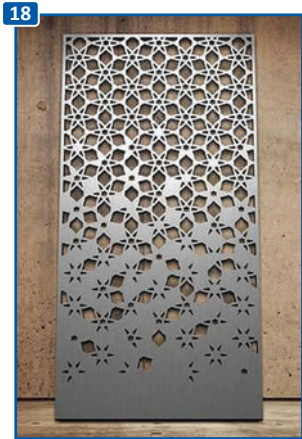
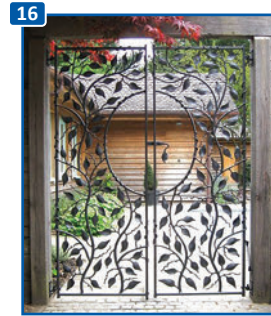
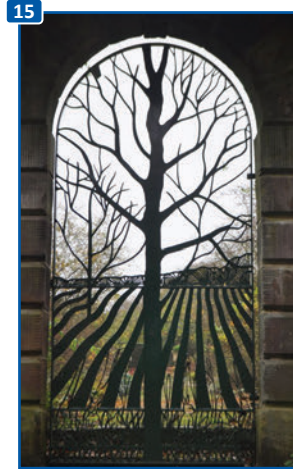
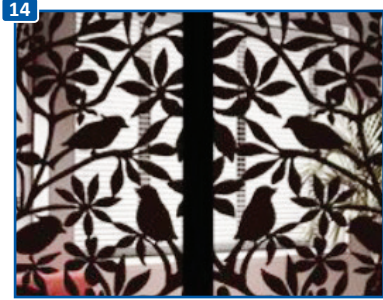
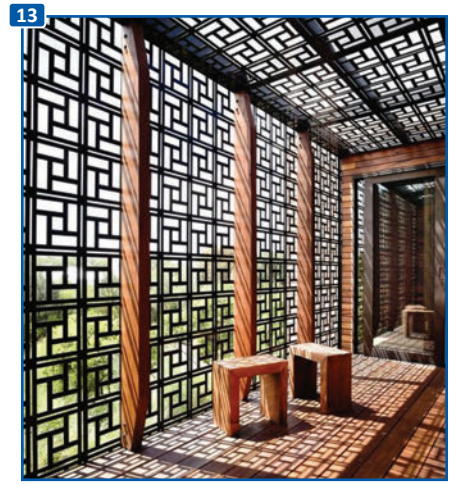
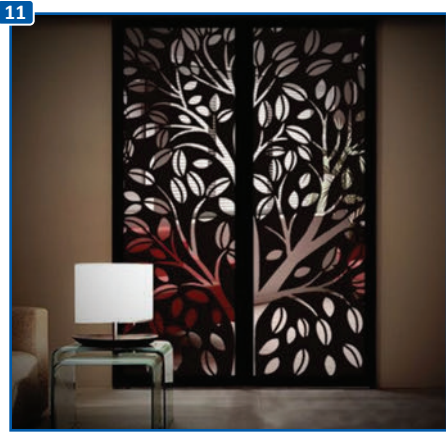


Precision can help design* and manufacture custom panels for security doors, fencing & gates.

DESIGN INSPIRATION



*Design fee may apply



— NEW WATER JET DOORS —

Product Line G3007

- Door series are built to order
- Water jet designs are cut from Sheet Steel
- Standard and custom sizes available
- Doors available in adobe, almond, black, bronze, weathered brown, or white
- Contrasting color mesh (as shown) is an upgrade for an additional charge

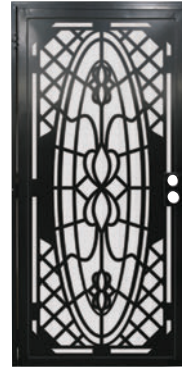
ARIZONA

6875 Single / 7875 Double



ABERDEEN

6830 Single / 7830 Double



BEACON

6800 Single / 7800 Double



CALYPSO

6833 Single / 7833 Double



DECO

3842 Single / 5842 Double



DYNASTY

6845 Single / 7845 Double



ECLIPSE

6812 Single / 7812 Double



FIORI

6840 Single / 7840 Double



GEOTIC

6876 Single / 7876 Double



LAVENDER

6809 Single / 7809 Double



MONACO

6807 Single / 7807 Double



— NEW WATER JET DOORS —

Product Line G3007

NOUVEAU

6835 Single / 7835 Double



PORTICO

6802 Single / 7802 Double



SAN MARINO

3840 Single / 5840 Double



SHERWOOD

6803 Single / 7803 Double



STARFIRE

6801 Single / 7801 Double



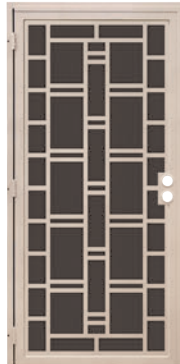
SOUTHWEST

3837 Single / 5837 Double



STEPLOCK

6810 Single / 7810 Double



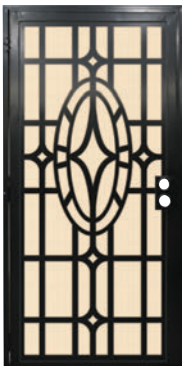
SURREY

6839 Single / 7839 Double



VICTORIAN

6806 Single / 7806 Double



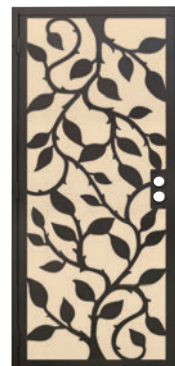
VINEYARD

3823 Single / 5823 Double



VINEYARD FULL

3826 Single / 5826 Double



MADE IN THE
USA 

Features

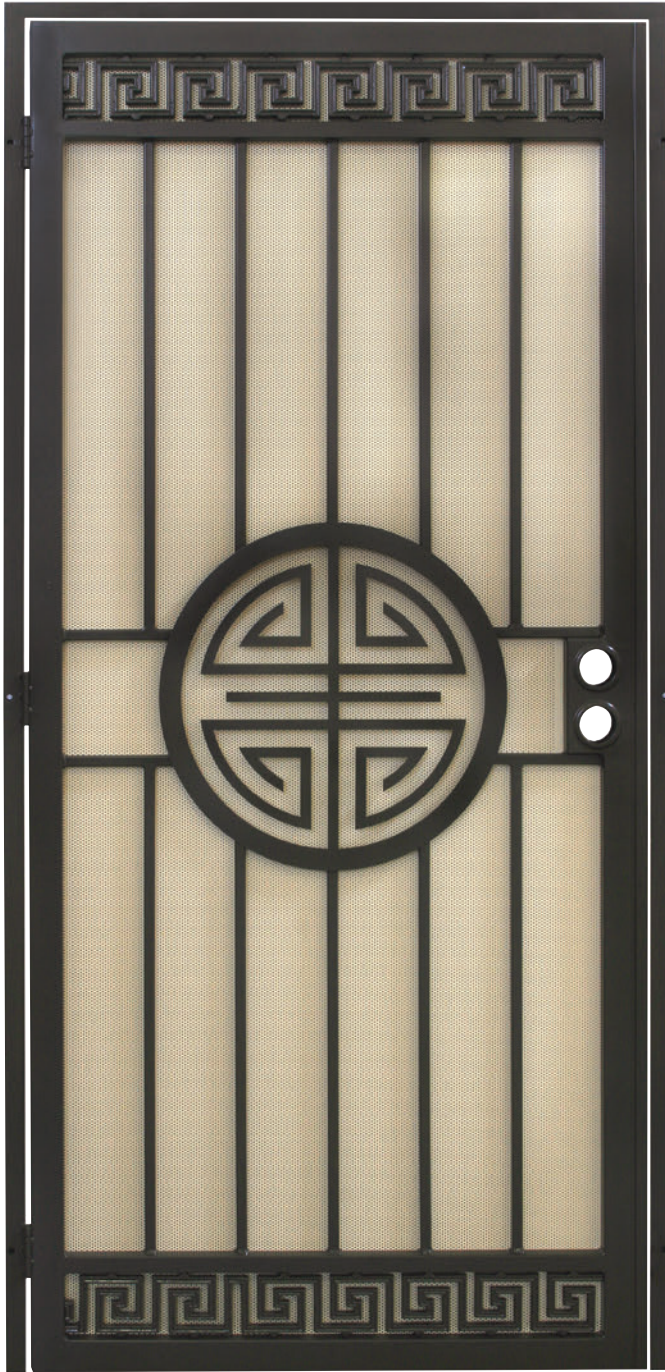
- Standard sizes:
2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 1/2 in. sq. x 18 Ga. steel pickets
- Removeable "Hummingbird" insert, water jet cut from 1/8 in. steel
- For optional insert designs - refer to page 46
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Paradise shown with optional Dolphin



Product Line G3007



**MADE IN THE
USA** 

Features

- This door series is built to order
- Standard size:
3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3 piece steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 5/8 in. sq. x 18 Ga. vertical pickets
- Removable "Longevity" insert, water jet cut from 1/8 in. steel
- Signature design at top and bottom
- For optional insert designs - refer to page 46
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Longevity door shown with optional 4-sided frame (option shown has additional cost)

Features

- This door series is built to order
- Standard sizes:
2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 1/2 in. sq. x 18 Ga. steel pickets
- Removable "Welcome" insert
- For optional insert designs - refer to page 46
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Impressions shown with optional Happy Holidays insert



Product Line G3007



Features

- This door series is built to order
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 1/2 in. sq. x 18 Ga. vertical steel pickets
- 3/4 in. sq. x 18 Ga. horizontal steel pickets
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes

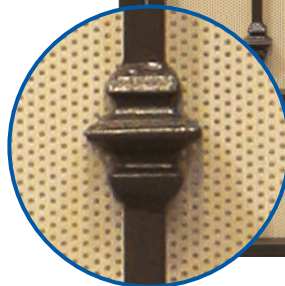


Window guard designed to complement our Franciscan steel security door

MADE IN THE
USA 

Features

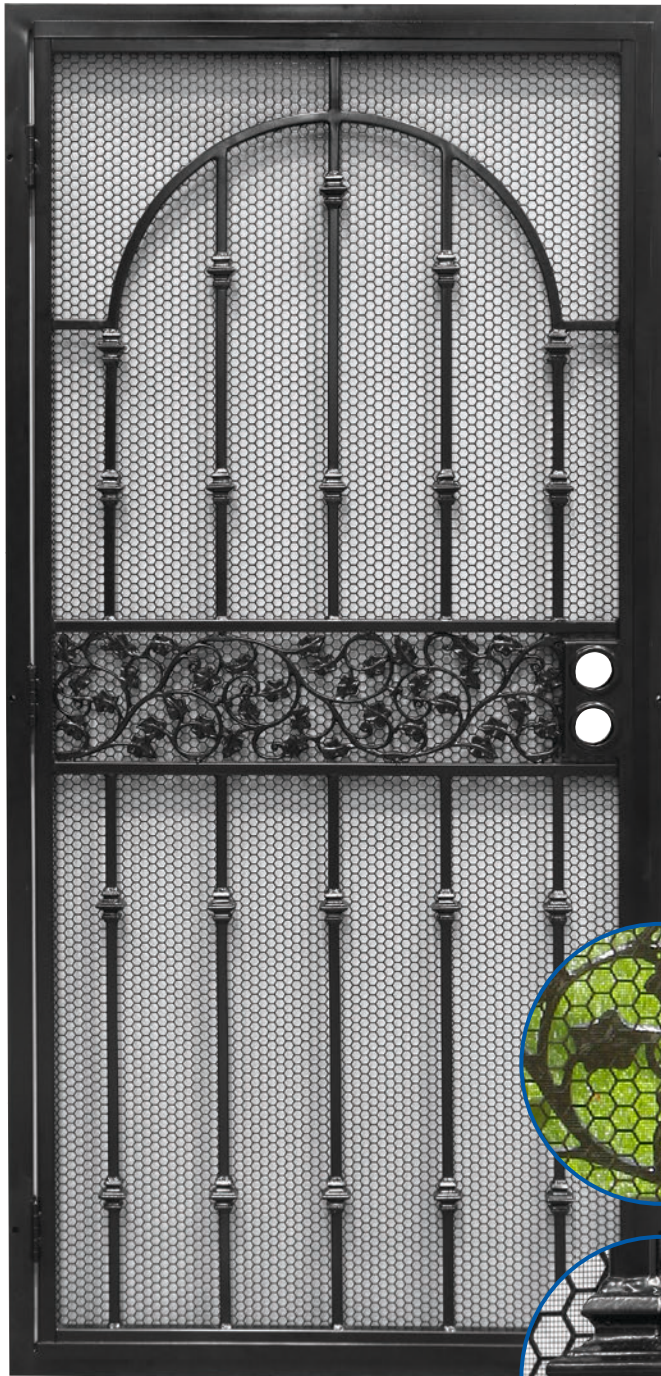
- 1-1/2 in. sq. x 16 Ga. 1-piece, 3-sided steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 3/4 in. sq. x 18 Ga. horizontal pickets
- 5/8 in. sq. x 18 Ga. vertical pickets
- 1/4 in. x 12 in. steel scrolls w/leaves
- Decorative collars on pickets
- Double hole lock-box, w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 1 in. steel top & lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Specify left or right side hinges (from outside looking in)
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



*Specify active side

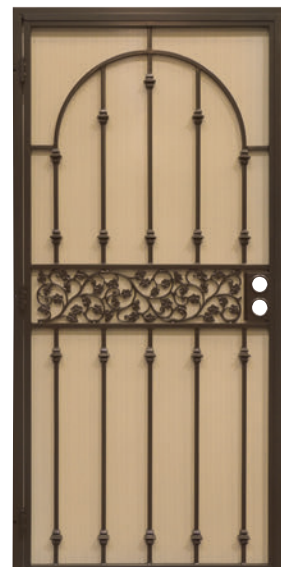
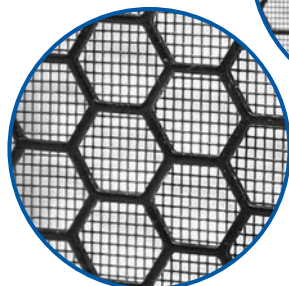
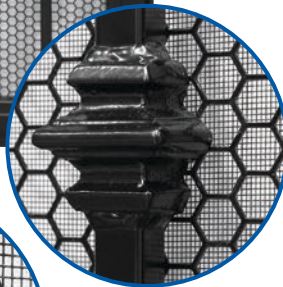
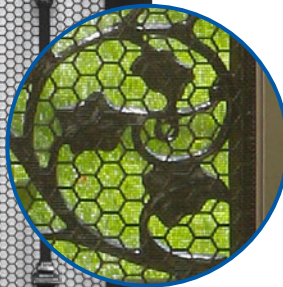


Product Line G3007



Features

- 1-1/2 in. sq. x 16 Ga. 1-piece, 3-sided steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 3/4 in. sq. x 18 Ga. horizontal steel pickets
- 5/8 in. sq. x 18 Ga. vertical & arched pickets
- Aluminum ivy casting at center
- Decorative collars on pickets
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 1 in. steel top & lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- **Specify left or right side hinges (from outside looking in)**
- Contrasting color mesh is an upgrade for an additional charge
- **High air flow hex perf mesh with screen (as shown) is an upgrade for an additional charge**
- See page 18 for finishes



English Ivy shown with standard perforated mesh

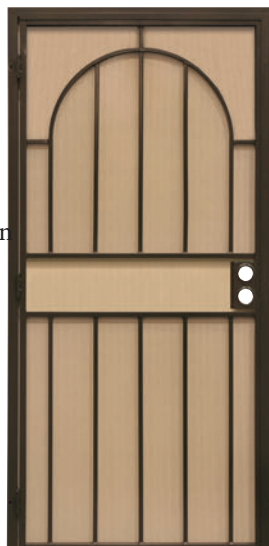
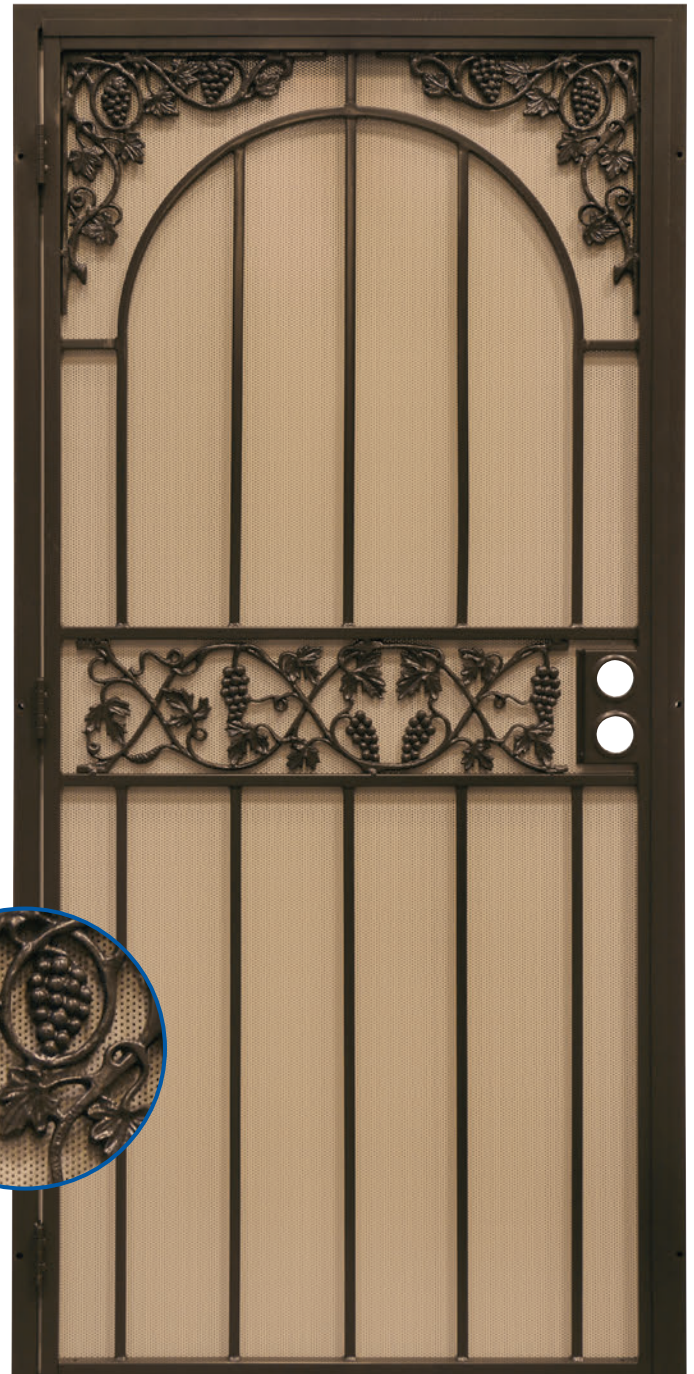
Contrast mesh shown has additional cost

MADE IN THE USA

* 35" MINIMUM FRAME WIDTH *

Features

- 1-1/2 in. sq. x 16 Ga. 1-piece, 3-sided steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 3/4 in. sq. x 18 Ga. horizontal steel pickets
- 5/8 in. sq. x 18 Ga. vertical & arched pickets
- Aluminum grape vine casting at center
- Aluminum grape vine casting at top
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 1 in. steel top & lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- **Specify left or right side hinges (from outside looking in)**
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



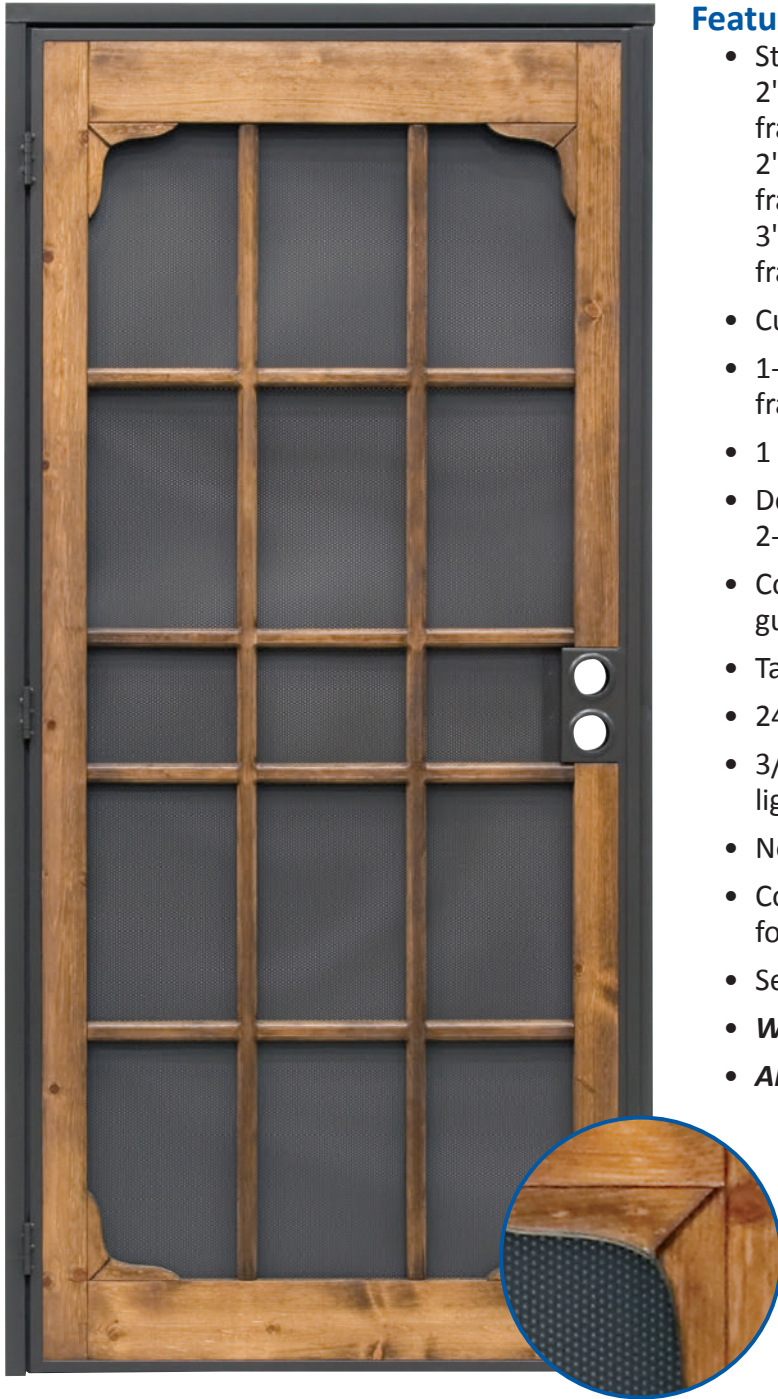
Sonoma shown with castings removed

Contrast mesh shown has additional cost



* 35" MINIMUM FRAME WIDTH *

Product Line G3007



**MADE IN THE
USA** 

Features

- Standard sizes:
 - 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 - 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 - 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side “tamper guard”
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- 3/4 in. Thick pine wood, colonial pattern with light oak stain insert
- Non-handed
- Contrasting color mesh is an upgrade for an additional charge
- See page 18 for finishes
- **Wood insert is only available in oak stain**
- **Allow additional lead time for custom sizes**

Please note: Due to natural variations in texture, wood density, and grain patterns, color tones may differ.

This could be most noticeable on double door installations.

Features

- Standard sizes:
2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. x 2 in. x 16 Ga. steel door frame
- 1 in. sq. x 18 Ga. steel horizontal tubes at lock-box, top, & bottom
- 1/2 in. sq. x 18 Ga. vertical steel pickets
- 1/2 in. sq. x 18 Ga. horizontal steel pickets at top, center & bottom
- 11 Ga. Zuni designs at top, center, & bottom
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side “tamper guard”
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Dakota shown with
Zunis removed

Contrast mesh shown
has additional cost



Product Line G3007



**MADE IN THE
USA** 

* 35" MINIMUM FRAME WIDTH *

Features

- Standard sizes:
 - 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 - 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 - 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. x 2 in. x 16 Ga. steel door frame
- 1 in. sq. x 18 Ga. steel horizontal tubes at lock-box, top, & bottom
- 1/2 in. sq. x 18 Ga. vertical steel pickets
- 1/2 in. sq. x 18 Ga. horizontal steel pickets at top, center & bottom
- Decorative cast grille
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes

*Specify active



Features

- Standard sizes:
 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 1 in. sq. x 18 Ga. steel horizontal tubes at lock-box
- 1/2 in. sq. x 18 Ga. vertical steel pickets (2 twisted - 3 straight)
- Ten signature aluminum castings
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes

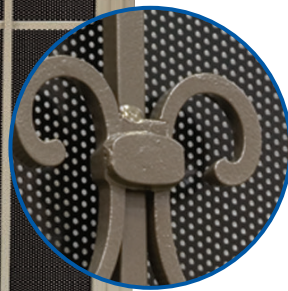


Product Line G3007



Features

- Standard sizes:
 - 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 - 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 - 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 1/2 in. sq. x 18 Ga. vertical steel pickets
- 1/2 in. sq. x 18 Ga. horizontal steel pickets
- Two signature aluminum castings
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Granada shown with castings removed.

**MADE IN THE
USA** 

Features

- Standard sizes:
 - 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 - 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 - 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 1/2 in. sq. x 18 Ga. vertical steel pickets
- 1/2 in. sq. x 18 Ga. horizontal steel pickets
- 1/8 in. Thick x 1/2 in. wide steel scroll design
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



MADE IN THE
USA 

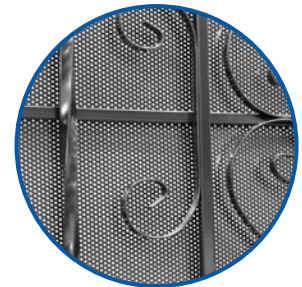
Product Line G3007



**MADE IN THE
USA** 

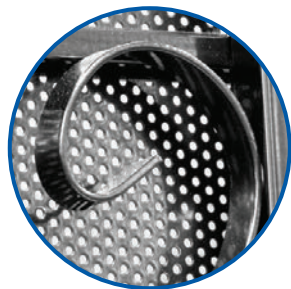
Features

- Standard sizes:
 - 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 - 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 - 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 1 in. sq. x 18 Ga. steel horizontal tubes at lock-box
- 1/2 in. sq. x 18 Ga. vertical steel pickets (Every other twisted: 3 twisted - 2 straight)
- 1/2 in. sq. x 18 Ga. horizontal steel pickets
- 1/8 in. thick x 1/2 in. wide steel scroll designs
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh is an upgrade for an additional charge
- See page 18 for finishes



Features

- Standard sizes:
 - 2'6 in. x 6'8 in. (33-1/2 in. x 82 in. Net overall frame)
 - 2'8 in. x 6'8 in. (35-1/2 in. x 82 in. Net overall frame)
 - 3'0 in. x 6'8 in. (39-1/2 in. x 82 in. Net overall frame)
- Custom sizes available
- **1-1/2 in. sq. x 16 Ga. one piece - 3 sided steel mounting frame**
- 1 in. sq. x 18 Ga. steel door frame
- 5/8 in. sq. x 18 Ga. vertical steel pickets
- 3/8 in. sq. x 18 Ga. horizontal steel pickets
- 1/8 in. thick x 1/2 in. wide steel scroll designs
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- **Lock ring guard included**
- Continuous 1/8 in. x 1 in. steel top & lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- **Specify left or right side hinges (from outside looking in)**
- Contrasting color mesh is an upgrade for an additional charge
- See page 18 for finishes



MADE IN THE
USA

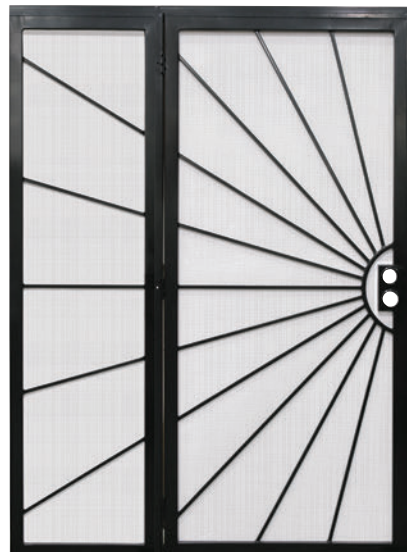
Product Line G3007



**MADE IN THE
USA** 

Features

- Standard sizes:
 - 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 - 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 - 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. x 2 in. x 16 Ga. steel door frame
- 5/8 in. sq. x 18 Ga. crescent picket at lock-box
- 1/2 in. sq. x 18 Ga. radiant pickets
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side “tamper guard”
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Shown with optional side-lite. Double side-lites also available.
(option shown has additional cost)

Features

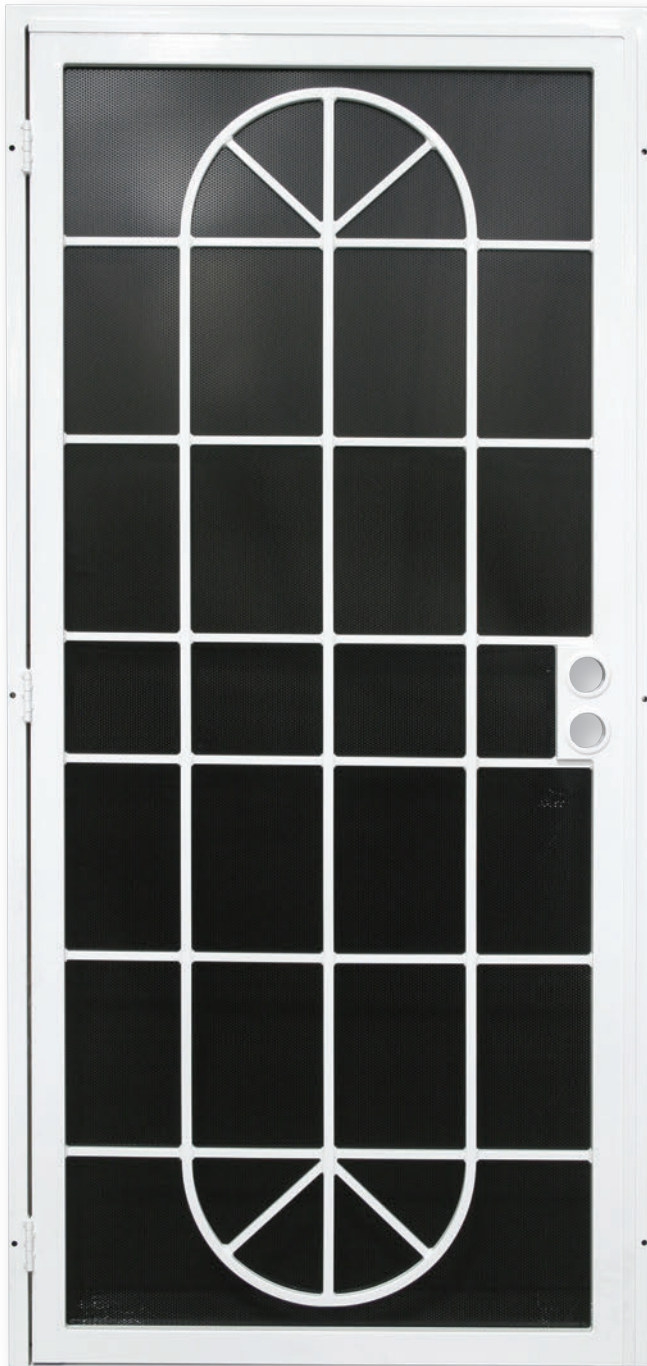
- Standard sizes:
2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. x 2 in. x 18 Ga. steel door frame
- 1/2 in. sq. x 18 Ga. radiant pickets
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Solara shown with optional cactus insert. Available at additional cost.



Product Line G3007



**MADE IN THE
USA** 

Features

- Standard sizes:
 - 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 - 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 - 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. sq. x 18 Ga. steel door frame
- 5/8 in. sq. x 18 Ga. vertical steel pickets
- 1/2 in. sq. x 18 Ga. horizontal steel pickets
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side "tamper guard"
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Clarion shown with the bottom arch and radiants removed

Contrast mesh shown has additional cost

Features

- Standard sizes:
 2'6 in. x 6'8 in. (33 in. x 81-3/4 in. Net overall frame)
 2'8 in. x 6'8 in. (35 in. x 81-3/4 in. Net overall frame)
 3'0 in. x 6'8 in. (39 in. x 81-3/4 in. Net overall frame)
- Custom sizes available
- 1-1/4 in. sq. x 18 Ga. 3-piece steel mounting frame
- 1 in. x 2 in. x 16 Ga. steel door frame
- 5/8 in. sq. x 18 Ga. vertical steel pickets
- 1/2 in. sq. x 18 Ga. horizontal steel pickets
- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 3/4 in. lock side “tamper guard”
- Tamper proof hinges
- 24 Ga. perforated steel mesh for extra security
- Non-handed
- Contrasting color mesh (as shown) is an upgrade for an additional charge
- See page 18 for finishes



Many of our steel security doors can have a pet door installed. Carolina shown with the medium pet door. Options shown have



STEEL SECURITY DOORS

Custom options (add-ons) for domestic steel security doors

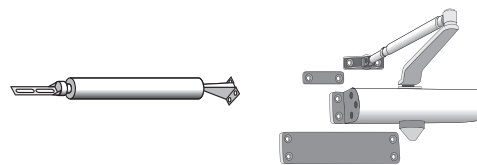
Product Line Z9999 for all options on this page

Option	Option Code	Description
Mounting Variations (Refer to Page 58)	OP-SurfaceMt	Surface mount (standard)
	OP-InsetMt	Inset mount
	OP-InstMtTab	Inset mount w/tabs (specify tab size)
	OP-SurfMtTab	Surface mount w/tabs (specify tab size)
	OP-SMStndOffTab	Surface mount w/stand-off tabs (specify tab size)
	OP-SMTubeBack	Surface mount w/tube backing
	OP-IMFullStrap	Inset mount w/full strapping (specify strapping width)
	OP-IMSurfTab	Inset mount w/surface tabs (specify tab size)
Frame Variations	OP-3Piece	Three piece - door w/hinge bar, header bar, & strike bar (standard)
	OP-1Pc3Side1.25	One piece 3-sided 1-1/4 in. pre-hung frame
	OP-1Pc3Side1.5	One piece 3-sided 1-1/2 in. pre-hung frame
	OP-1Pc4Side1.25	One piece 4-sided 1-1/4 in. pre-hung frame
	OP-1Pc4Side1.5	One piece 4-sided 1-1/2 in. pre-hung frame
Double Door		Set-up (price of two custom doors and add:)
	OP-DDCaneBolts	Double door w/cane-bolts (standard)
	OP-DDFlushBolts	Double door w/flush extension bolts in door stile
Lock-Box	OP-INSTL8560	Single hole lock-box
	OP-RingGuard	Ring guard - welded
	OP-HandlePull	Handle pull
	OP-SpecLBlLoc	Special lock-box location
Door Coverings	OP-24GaPerf	24 Ga. perforated steel mesh w/ 3/32 in. dia holes (standard)
	OP-ContPerf	Contrasting color perforated mesh
	OP-16GaExpnd	16 Ga. 1/2 in. expanded metal screen
	OP-13GaExpnd	13 Ga. 1/2 in. expanded metal screen
	OP-24GaSolid	24 Ga. solid sheet metal
	OP-HexPerfScreen-16	16 Ga. hexagon perforated steel mesh w/ screen
	OP-HexPerfScreen-22	22 Ga. hexagon perforated steel mesh w/ screen
	OP-NoPerf	No covering
Mail Slots	OP-MailSlitNoCvr	Cut-out, no cover (12 in. x 3 in. I.D.)
	OP-MailSlitWCvr	Cut-out, with cover (12 in. x 3 in. I.D.)
Pet Door Cut-Outs	OP-PD-CUTOUT-S	Cut-out for small pet door
	OP-PD-CUTOUT-M	Cut-out for medium pet door
	OP-PD-CUTOUT-L	Cut-out for large pet door
	OP-PD-CUTOUT-X	Cut-out for extra-large pet door
Pet Door Installed	OP-PD-STL-S	Cut-out and install small pet door
	OP-PD-STL-M	Cut-out and install medium pet door
	OP-PD-STL-L	Cut-out and install large pet door
	OP-PD-STL-X	Cut-out and install extra large pet door
Transoms (Up to 24 in. High)	OP-Trnsm-NoPerf	To doors with no perforated steel mesh
	OP-Trnsm-Perf	To doors with perforated steel mesh
	OP-Trnsm-Perf	To doors with expanded metal mesh
	OP-ArchedTop	Arched doors one piece pre-hung frame only - specify handing, provide template
Hydraulic Closer	OP-HydraulicClr	Hydraulic closer (not installed); mounting plates welded to frame & door (Gray only)
Primer	OP-Primerpaint	Primer undercoat + paint for extra rust protection

See price list for additional "OP" options

SECURITY DOOR ACCESSORIES

Option	Product Line	Description
2126BZ	F3970	Standard door closer, bronze
2126BK	F3970	Standard door closer, black
2127BK	G8002	Heavy duty closer, black
213007	G8002	Hydraulic door closer w/plates, gray only

















REMOVABLE INSERT DESIGNS

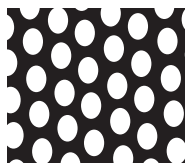
For Vineyard, Paradise, Impressions & Longevity doors

Product Line - G8805

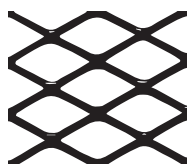
Standard colors: Adobe, almond, black, bronze, white or weathered brown

Part Number	Description	Option Code	Part Number	Description	Option Code		
	8853006	Cactus	OP-Cactus		8853010	Humming bird <i>Included standard with Paradise doors</i>	OP-Hummingbird
	8853001	Coyote	OP-Coyote		8853011	Longevity <i>Included standard with Longevity doors</i>	OP-Longevity
	8853012	Happy Holidays	OP-		8853004	Love birds	OP-Lovebirds
	8853002	Dolphins	OP-Dolphin		8853005	Palm tree	OP-PalmTree
	8853003	Gecko	OP-Gecko		8853008	Welcome <i>Included standard with Impressions & Vineyard doors</i>	OP-Welcome
	8853007	Horse	OP-Horse		8853013	Whale tail	OP-Whaletail
	8853014	Pineapple	OP-Pineapple		8853015	Hawaii	OP-Hawaii

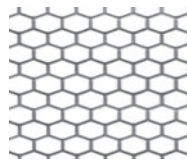
Door Mesh Options



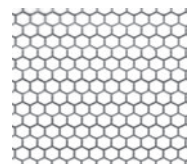
24 Ga.
Perforated



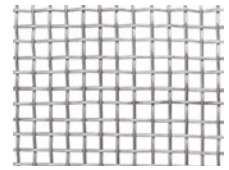
16 Ga. 1/2"
Expanded



16 Ga.
Hex Perf



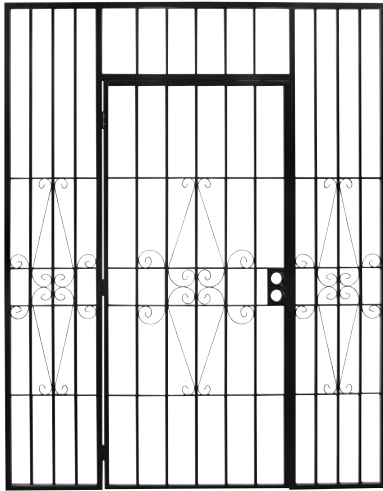
22 Ga.
Hex Perf



Stainless Steel Mesh
(Black Finish only)

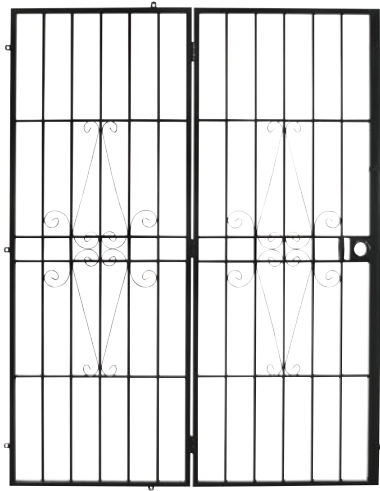
PATIO DOOR & PORCH ENCLOSURES

CENTURION



Porch

KNIGHTGUARD



Patio

SENTINEL



Patio

Most single door patterns can be ordered on the above systems.
Refer to each page for limitations.

Example: Franciscan sliding patio door

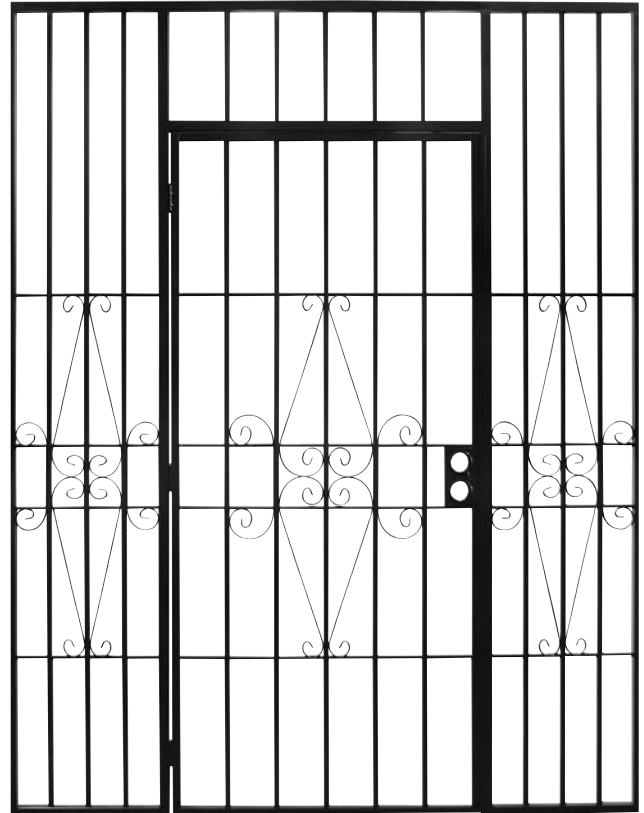


Features

- Double hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Continuous 1/8 in. x 1 in. “tamper guard” on lock side & top
- Tamper proof hinges
- Optional 24 Ga. perforated steel mesh for extra security is available as an upgrade for an additional charge
- Optional 16 Ga. expanded steel mesh for extra security is available as an upgrade for an additional charge

• Must specify handing

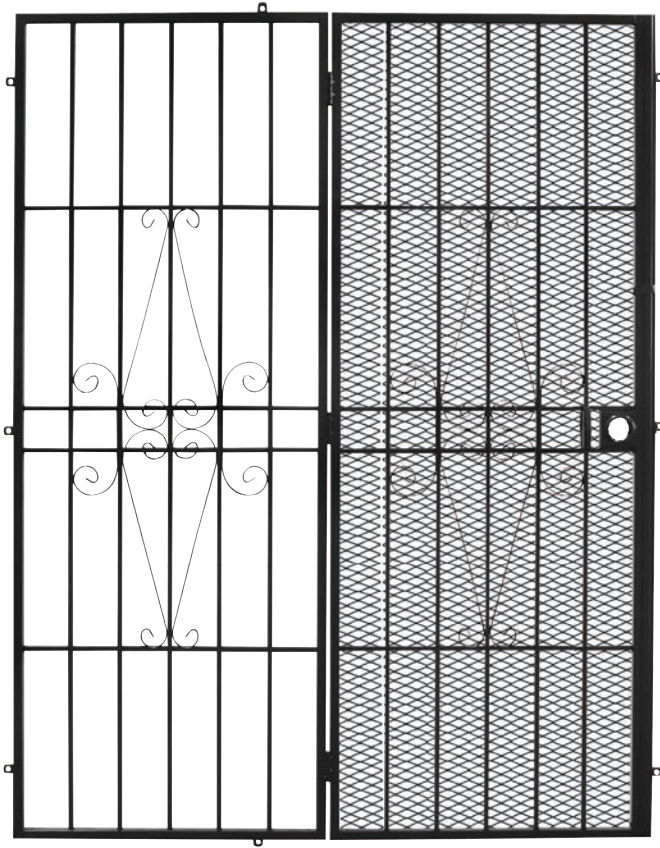
- Built to order
- See page 18 for finishes
- Specify door width



Up to:	Up to:	Up to:	Up to:	Up to:
7'0 in. x 8'0 in.	9'0 in. x 8'6 in.	11'0 in. x 8'6 in.	13'0 in. x 8'6 in.	15'0 in. x 9'0 in.
84 in. x 96 in.	108 in. x 100 in.	132 in. x 100 in.	156 in. x 100 in.	180 in. x 108 in.

Call for quote on any size or options not shown





Features

- Single hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
 - Continuous 1/8 in. x 3/4 in. lock side “tamper guard”
 - Tamper proof hinges
 - Standard 24 Ga. perforated steel mesh for extra security
 - Optional 16 Ga. expanded metal (1/2 in.) on active door (option shown) is available as an upgrade for an additional charge
- **Must specify handing**
- Hinged at center
 - 1 in. Stand-off tab standard
 - Built to order
 - See page 18 for finishes
 - Hinged steel patio security door can be ordered using most of our “Steel Security Door” designs.

Up to:	Up to:	Up to:	Up to:	Up to:
5'0 in. x 6'8 in.	6'0 in. x 6'8 in.	8'0 in. x 6'8 in.	8'0 in. x 8'0 in.	10'0 in. x 8'0 in.
61-1/2 in. x 80 in.	73-1/2 in. x 80 in.	97-1/2 in. x 80 in.	97-1/2 in. x 96 in.	121-1/2 in. x 96 in.

Call for quote on any size or options not shown



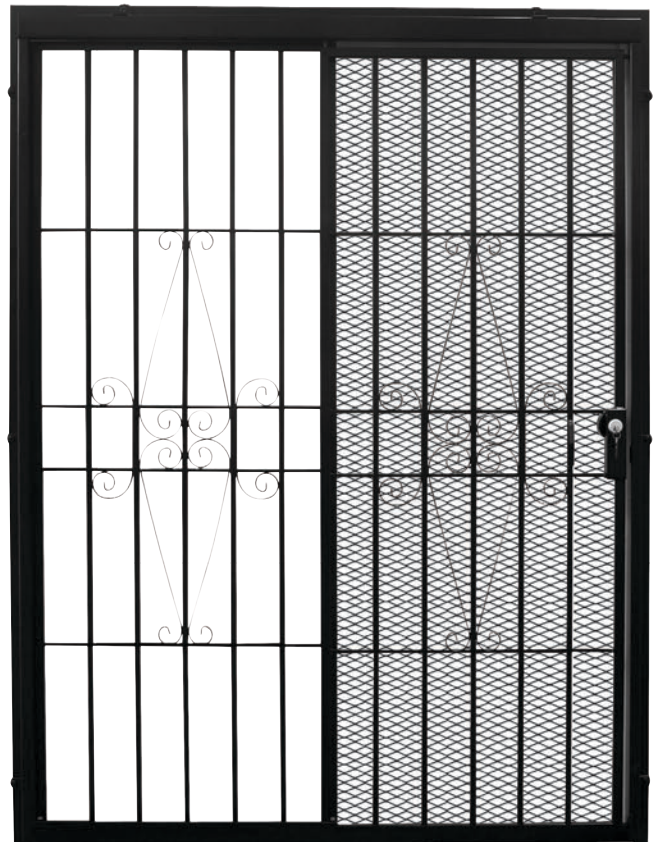
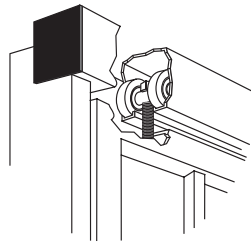
Features

- Overhead track w/plastic end caps
- Single cylinder hook lock w/lock guard
- Inside & outside handle pulls
- Surface mounted - 1 in. tabs
- 16 Ga. expanded metal (1/2 in.) on active door (option shown)
- Standard 24 Ga. perforated steel mesh for extra security is available as an upgrade for an additional charge

Built to order

- See page 18 for finishes
- Steel sliding patio security door can be ordered using most of our "Steel Security Door" designs and colors

* **Inset mounting tabs not available**



Up to:	Up to:	Up to:	Up to:	Up to:
5'0 in. x 6'8 in.	6'0 in. x 6'8 in.	8'0 in. x 6'8 in.	8'0 in. x 8'0 in.	10'0 in. x 8'0 in.
61-1/2 in. x 82-1/2 in.	73-1/2 in. x 82-1/2 in.	97-1/2 in. x 82-1/2 in.	97-1/2 in. x 98-1/2 in.	121-1/2 in. x 98-1/2 in.

Call for quote on any size or options not shown



Perforated



Expanded

Franciscan shown with contrasting mesh. Options shown have additional cost.

Features

- 1-1/2 in. sq. x 14 Ga. one piece frame
- 1 in. sq. x 16 Ga. steel door frame
- 5/8 in. sq. x 18 Ga. vertical steel pickets
- 3/8 in. sq. x 18 Ga. horizontal steel pickets
- 1/8 in. Thick x 1/2 in. wide steel scroll design
- Single hole lock-box w/ 2-1/8 in. bore & 2-3/8 in. backset
- Lock ring guard
- Continuous 1/8 in. x 1 in. "tamper guard" on strike, top, & frame
- Tamper proof hinges
- Standard 24 Ga. perforated steel mesh for extra security is available as an upgrade for an additional charge
- Optional 16 Ga. expanded metal (1/2 in.) on active door (as shown)
- Specify left or right side active door
- 1-1/2 in. Stand-off tabs standard
- Hinged at center
- Built to order
- See page 25 for finishes

Up to:	Up to:	Up to:	Up to:	Up to:
5'0 in. x 6'8 in.	6'0 in. x 6'8 in.	8'0 in. x 6'8 in.	8'0 in. x 8'0 in.	10'0 in. x 8'0 in.
61-1/2 in. x 82-1/2 in.	73-1/2 in. x 82-1/2 in.	97-1/2 in. x 82-1/2 in.	97-1/2 in. x 98-1/2 in.	121-1/2 in. x 98-1/2 in.

Call for quote on any size or options not shown



Perforated



Expanded



STEEL PATIO DOORS & ENCLOSURES

Custom options (add-ons)

Product Line Z9999 for all options on this page

Option	Option Code	Description
Mounting Variations (Refer to Page 58)	OP-SurfaceMt	Surface mount (standard)
	OP-PDStndOffTab	Surface mount w/stand-off tabs (specify tab size)
	OP-PDSOTwStrap	Surface mount w/stand-off tabs & protective strap on lock side (specify tab size)
Lock-Box	OP-INSTL8560	Single hole lock-box
	OP-INSTL8559	Double hole lock-box
	OP-RingGuard	Ring guard - welded
	OP-HandlePull	Handle pull
	OP-SpecLBLoc	Special lock-box location
Door Coverings	OP-CONTPERFDD	Contrasting mesh option
	OP-24GaPerf2SD	24 Ga. perforated steel mesh w/ 3/32 in. dia holes (both sides)
	OP-16GaExpnd2SD	16 Ga. 1/2 in. expanded metal screen (both sides)
	OP-13GaExpnd2SD	13 Ga. 1/2 in. expanded metal screen (both sides)
	OP-24GaSolid2SD	24 Ga. solid sheet metal (both sides)
Door designs	OP-PDCarolina	Carolina style
	OP-PDDakota	Dakota style
	OP-PDGranada	Granada style
	OP-PDParadise	Paradise style (select insert)
	OP-PDImpression	Impressions style (select insert)
	OP-PDImperial	Imperial style
	OP-PDWoodguard	Woodguard style
	OP-PDClarion	Clarion style
	OP-PDSunburst	Sunburst style
	OP-PDLongevity	Longevity style (select insert)
	OP-PD Sonoma	Sonoma style
	OP-PDEnglishIvy	English Ivy style
	OP-PDItalianLeaf	Italian Leaf style
OP-PDFranciscan	Franciscan style	
Centurion Enclosure	OP-INSTL8560	Single hole lock-box
	OP-PDCUTOUT	Cut-out (buttresses)
	OP-PDSPCLDOOR	Special size door to 45 in. x 85-1/2 in.
Steelmaster	OP-BOTHACTIVE	Both doors operable
Primer	OP-Primerpaint	Primer undercoat + paint for extra rust protection

WINDOW GUARDS

*When installing window guards ALWAYS conform to local building codes.
Precision will not assume liability pertaining to window guard usage/installation.

Series No.	Description
450	1/2" sq. Tubular pickets (4" extension) 5/8" sq. Horizontal bars Apache spear point top & bottom All mounting hardware sold separately Special order for all sizes and colors.



Note: always measure width x height in ft.- in.

All other colors: Almond (AL), bronze (BZ), or white (WH) are only available.

To order in a color other than black, replace the BK in the sample part numbers listed in the table below with the abbreviation of the desired color.

		Width								
		1'6"	2'0"	2'6"	3'0"	3'6"	4'0"	4'6"	5'0"	6'0"
Height	1'6"	450BK1616	450BK2016	450BK2616	450BK3016	450BK3616	450BK4016	450BK4616	450BK5016	450BK6016
	2'0"	450BK1620	450BK2020	450BK2620	450BK3020	450BK3620	450BK4020	450BK4620	450BK5020	450BK6020
	2'6"	450BK1626	450BK2026	450BK2626	450BK3026	450BK3626	450BK4026	450BK4626	450BK5026	450BK6026
	3'0"	450BK1630	450BK2030	450BK2630	450BK3030	450BK3630	450BK4030	450BK4630	450BK5030	450BK6030
	3'6"	450BK1636	450BK2036	450BK2636	450BK3036	450BK3636	450BK4036	450BK4636	450BK5036	450BK6036
	4'0"	450BK1640	450BK2040	450BK2640	450BK3040	450BK3640	450BK4040	450BK4640	450BK5040	450BK6040
	4'6"	450BK1646	450BK2046	450BK2646	450BK3046	450BK3646	450BK4046	450BK4646	450BK5046	450BK6046
	5'0"	450BK1650	450BK2050	450BK2650	450BK3050	450BK3650	450BK4050	450BK4650	450BK5050	450BK6050
	6'0"	450BK1660	450BK2060	450BK2660	450BK3060	450BK3660	450BK4060	450BK4660	450BK5060	450BK6060

For Series 450:

4'6" wide and larger window guards have additional top and bottom locations for center brackets and if used will require **2 additional brackets (part #8103-PK)**.

4'6" high and larger window guards have additional horizontal cross bar and if used will require **2 additional brackets (part #8103-PK)**.

Window guards beyond 5'0" wide have 2 horizontal scroll patterns. Window guards less than 2'0" in any dimension have modified scroll work.

Series No.	Description
460	5/8" sq. Tubular pickets (4" extension) 5/8" sq. Horizontal bars Apache spear point top & bottom All mounting hardware sold separately Special order for all sizes and colors



Note: always measure width x height in ft.- in.

Determine the correct part number to order using the following sample number: **460BK3036**

460 = window guard series; **BK** = color (black); **30** = width in feet & inches (3'0"); **36** = height in feet & inches (3'6")

Available colors: Almond (AL), black (BK), bronze (BZ), or white (WH)

Standard widths: 1'6", 2'0", 2'6", 3'0", 3'6", 4'0", 4'6", 5'0", 6'0" & 8'0" | **Standard heights:** 1'6", 2'0", 2'6", 3'0", 3'6", 4'0", 4'6", 5'0" & 6'0"

For Series 460:

4'6" wide and larger window guards have additional top and bottom locations for center brackets and if used will require **2 additional brackets (part #8103-PK)**.

4'6" high and larger window guards have additional horizontal cross bar and if used will require **2 additional brackets (part #8103-PK)**.

Window guards beyond 5'0" wide have 2 horizontal scroll patterns. Window guards less than 2'0" in any dimension have modified scroll work.

Series No.	Description
455	1/2" sq. Solid steel pickets 5/8" sq. Horizontal bars Square cut ends top & bottom All mounting hardware sold separately Special order for all sizes and colors



Note: always measure width x height in ft.- in.

Determine the correct part number to order using the following sample number: **455BK3036**

455 = window guard series; **BK** = color (black); **30** = width in feet & inches (3'0"); **36** = height in feet & inches (3'6")

Available colors: Almond (AL), black (BK), bronze (BZ), or white (WH)

Standard widths: 1'6", 2'0", 2'6", 3'0", 3'6", 4'0", 4'6", 5'0", 6'0" & 8'0" | **Standard heights:** 1'6", 2'0", 2'6", 3'0", 3'6", 4'0", 4'6", 5'0" & 6'0"

For Series 455:

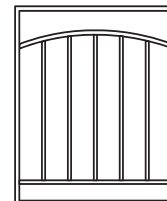
4'6" wide and larger window guards have additional top and bottom locations for center brackets and if used will require **2 additional brackets (part #8103-PK)**.

4'6" high and larger window guards have additional horizontal cross bar and if used will require **2 additional brackets (part #8103-PK)**.

Window guards beyond 5'0" wide have 2 horizontal scroll patterns. Window guards less than 2'0" in any dimension have modified scroll work.

Series No.**Description**

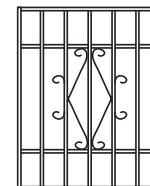
465

Product Line:
G38111/2" sq. Tubular pickets (4" extension)
5/8" sq. Frame
Single arch
All mounting hardware sold separately
Special order for all sizes and colorsNote: always measure
width x height in ft.- in.Determine the correct part number to order using the following sample number: **465BK3036****465** = window guard series; **BK** = color (black); **30** = width in feet & inches (3'0"); **36** = height in feet & inches (3'6")**Available colors:** Almond (AL), black (BK), bronze (BZ), or white (WH)**Standard widths:** 1'6", 2'0", 2'6", 3'0", 3'6", 4'0", 4'6", 5'0", 6'0" & 8'0" | **Standard heights:** 1'6", 2'0", 2'6", 3'0", 3'6", 4'0", 4'6", 5'0" & 6'0"**For Series 465:****4'6" wide and larger** window guards have additional top and bottom locations for center brackets and if used will require **2 additional brackets (part #8103-PK).****4'6" high and larger** window guards have additional horizontal cross bar and if used will require **2 additional brackets (part #8103-PK).**

Window guards beyond 5'0" wide have 2 horizontal scroll patterns. Window guards less than 2'0" in any dimension have modified scroll work.

Series No.**Description**

470

Product Line:
G38111/2" sq. Square tubular pickets
5/8" sq. Frame
"S" and "C" scrolls
All mounting hardware sold separately
Special order for all sizes and colorsNote: always measure
width x height in ft.- in.Determine the correct part number to order using the following sample number: **470BK3036****470** = window guard series; **BK** = color (black); **30** = width in feet & inches (3'0"); **36** = height in feet & inches (3'6")**Available colors:** Almond (AL), black (BK), bronze (BZ), or white (WH)**Standard widths:** 1'6", 2'0", 2'6", 3'0", 3'6", 4'0", 4'6", 5'0", 6'0" & 8'0" | **Standard heights:** 1'6", 2'0", 2'6", 3'0", 3'6", 4'0", 4'6", 5'0" & 6'0"**For Series 470:****4'6" wide and larger** window guards have additional top and bottom locations for center brackets and if used will require **2 additional brackets (part #8103-PK).****4'6" high and larger** window guards have additional horizontal cross bar and if used will require **2 additional brackets (part #8103-PK).**

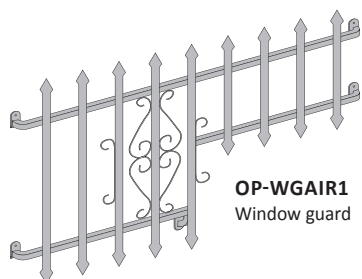
Window guards beyond 5'0" wide have 2 horizontal scroll patterns. Window guards less than 2'0" in any dimension have modified scroll work.

CUSTOM WINDOW GUARD APPLICATIONS

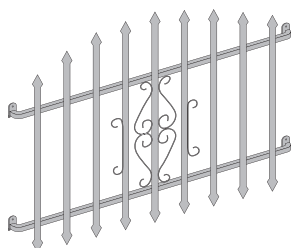
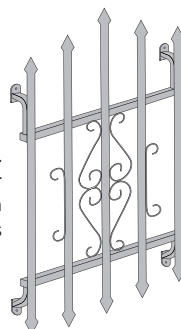
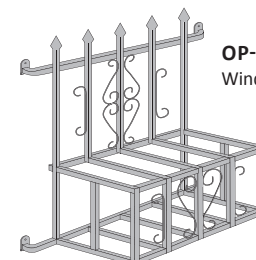
(Product Line: Z9999)

*When installing window guards ALWAYS conform to local building codes.

Precision will not assume liability pertaining to window guard usage/installation.

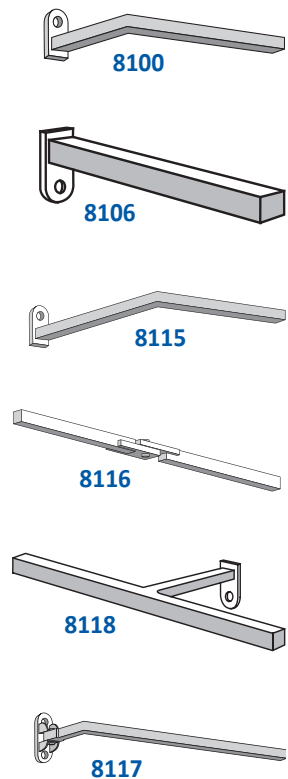
Add to the price of a standard (or custom size) window guard. Mounting brackets shown for clarity and are **not** included.**AIR CONDITIONER CUT-OUT**

OP-WHINGE1

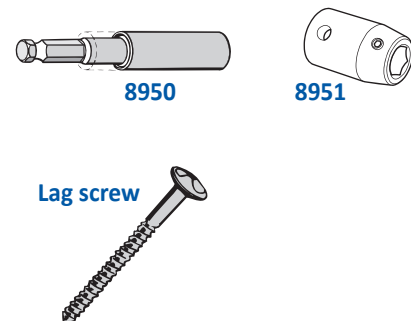
**HINGED WINDOW GUARD****ARCHED PICKETS**OP-WGPCKTS1
Window guardOP-WGPROV1
Provisions for
top & bottom
bracketsOP-WGAIR2
Window guard**AIR CONDITIONER CAGE**

WINDOW GUARD ACCESSORIES

Part No.	Product Line	Description
Window guard brackets <i>All brackets stocked in white and black. Adobe, almond and bronze are made to order</i>		
8100	G8100	3 in. Standard offset window guard bracket kit Pack consists of: 2 left hand, 2 right hand brackets and 4 each 5/16 in. x 3 in. one way lag screws.
8103	G8100	3 in. Standard center window guard bracket kit Pack consists of: 2 center brackets and 2 each 5/16 in. x 3 in. one way lag screws.
8106	G8100	Straight window guard bracket kit Pack consists of: 4 straight brackets and 4 each 5/16 in. x 3 in. one way lag screws.
8109	G8100	Flush window guard bracket kit Pack consists of: 2 left hand, 2 right hand flush brackets and 4 each 5/16 in. x 3 in. one way lag screws.
8111	G8100	Flush center - black (4 per) w/screws Pack consists of: 2 flush center guard brackets and 4 each 5/16 in. x 3 in. one way lag screws.
8113	G8100	1 in. Offset window guard bracket kit Pack consists of: 2 left hand and 2 right hand brackets and 4 each 5/16 in. x 3 in. one way lag screws.
8115	G8100	6 in. Offset window guard bracket kit Pack consists of: 2 left hand and 2 right hand brackets and 4 each 5/16 in. x 3 in. one way lag screws.
8116	G8100	Hinged center bracket Poly bag of 1 each; available in black.
8118	G8100	"T" bracket window guard kit Pack consists of: 2 "T" brackets and 2 each 5/16 in. x 3 in. one way lag screws.
8119	G8100	3 in. x 12 in. Offset window guard bracket kit
Hardware		
8117	G8100	Fire release hinge bracket kit Pack consists of: 1 fire release bracket and 1 each 5/16 in. x 3 in. one way lag screws; available in almond, black and white.
8124	G8100	Fire release shielded cable kit Order lag screws separately; available in black and white.



Part No.	Product Line	Pack QTY	Description
Tools			
8950	G8100	1	One way driving tool
8951	G8100	1	Adapter, used for 1/2 in. square drive
Fasteners <i>Available in adobe, almond, black, bronze and white</i>			
8130-2-4PK	G8100	4	5/16 in. x 2 in. lag screws
8130-3-4PK	G8100	4	5/16 in. x 3 in. lag screws
8130-4-4PK	G8100	4	5/16 in. x 4 in. lag screws
8130-2-100PK	G8100	100	5/16 in. x 2 in. lag screws
8130-3-100PK	G8100	100	5/16 in. x 3 in. lag screws



*Sample number for fasteners: **8130AD3-4PK** for a pack of 4 adobe colored 3 in. lag screws

SECURITY MESH GUARD

Part No.	Product Line	Description
DG30	G3813	23-1/4 in. x 43 in., Fits 30 in. door
DG32	G3813	25-1/4 in. x 43 in., Fits 32 in. door
DG36	G3813	29-1/4 in. x 43 in., Fits 36 in. door

Security mesh guard features:

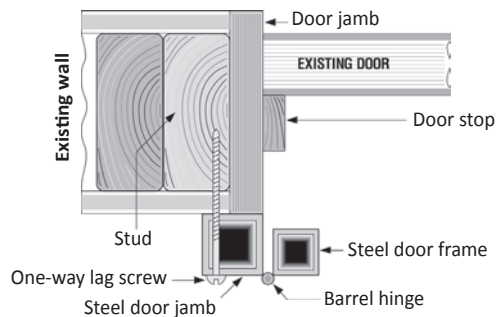
- Tamper-proof
- Strong 16 gauge expanded metal
- 1 in. angle - steel frame
- Black powder coat standard
- Complete with tabs and four 1 in. one-way screws

MESH GUARD OPTIONS

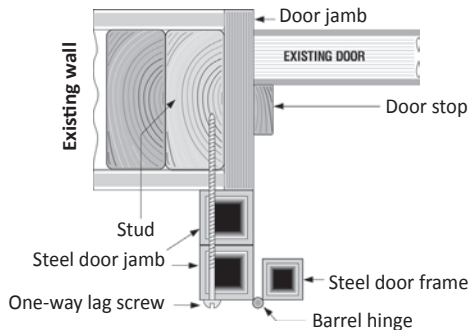
Part No.	Product Line	Description
DG11	—	Stand-off tabs - additional
DG100	G3813	1/2 in. Expanded metal (16 ga.)
DG200	G3813	Perforated metal (24 ga.)
DG300	G3813	Solid metal (24 ga.)

SECURITY DOOR MOUNTING VARIATIONS

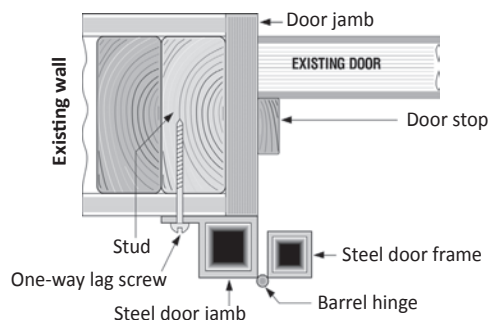
SURFACE MOUNT



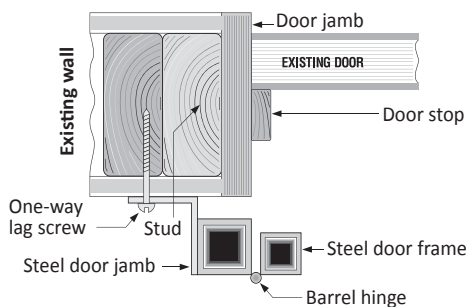
Surface mount standard



Surface mount w/tube backing

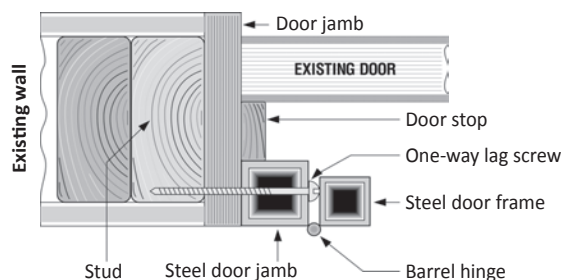


Surface mount w/tabs

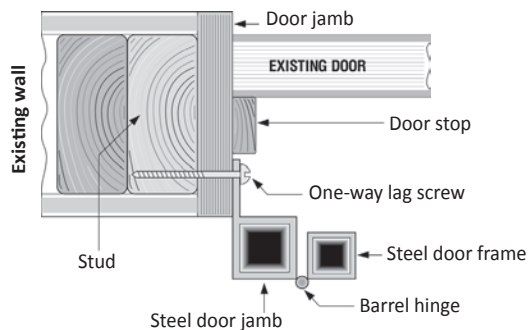


Surface mount w/stand-off tabs

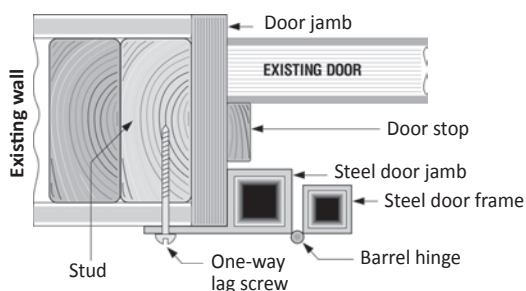
INSET MOUNT



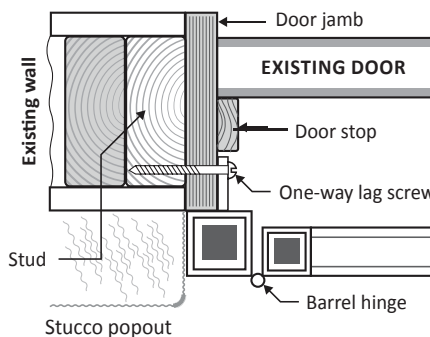
Inset mount



Inset mount w/tab



Inset mount w/surface tabs



Inset mount w/ tab (Special tab placement)

Step 1: Determine Door Width

Measure the opening "Width" between the left and right door jambs as seen in (Diagram A).

Record Opening "Width" Here: _____ "

(See page 4 of this worksheet for mounting options)

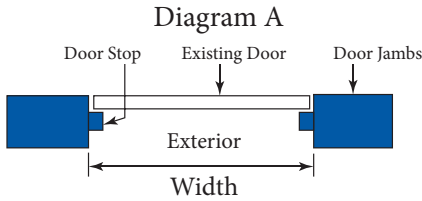
FOR SURFACE MOUNT

Then add 3 in. to arrive at the finished door width: _____ "

(Add 3-1/2 in. for Steel Master, English Ivy, Italian Leaf, & Sonoma Doors)

FOR INSET MOUNT

Then subtract 1/4 in. to arrive at the finished door width: _____ "

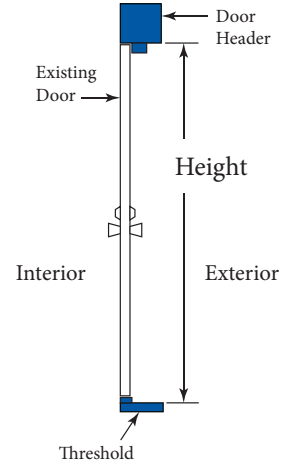


Step 2: Determine Door Height

Measure the opening "Height" from the bottom of door header to the top of the threshold as seen in (Diagram B).

Record Opening "Height" Here: _____ "

Diagram B



For a three (3) sided frame

FOR SURFACE MOUNT

Add 1-3/4 in. to arrive at the finished door height: _____ "

(Add 2 in. for Steel Master, English Ivy, Italian Leaf, & Sonoma Doors)

FOR INSET MOUNT

Subtract 1/4 in. to arrive at the finished door height: _____ "

For a four (4) sided frame

FOR SURFACE MOUNT

Add 3 in. to arrive at the finished door height: _____ "

(Add 3-1/2 in. for Steel Master, English Ivy, Italian Leaf, & Sonoma Doors)

FOR INSET MOUNT

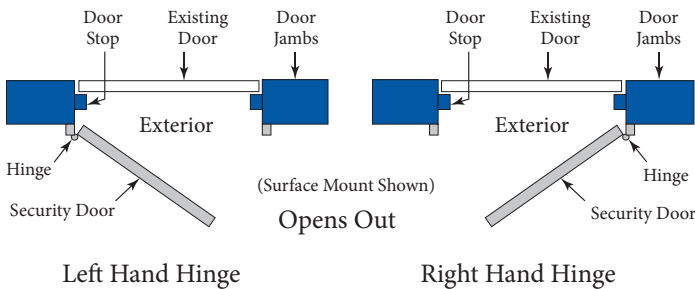
Subtract 1/4 in. to arrive at the finished door height: _____ "

Step 3: Determine Hinge Side

Specify placement as either "Left (or) Right Hand" hinged as viewed from the outside of the door looking in as seen in (Diagram C).

Left Hand Hinge **OR** Right Hand Hinge

Diagram C



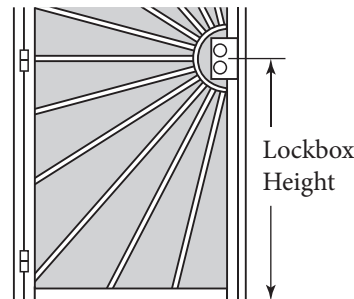
Step 4: Determine Lockbox Height

Measure from bottom of the door to center of the "Lockbox" as seen in (Diagram D).

Record "Lockbox" Height Here: _____

Note: "Lockbox" will be "centered" if Lockbox height is "not" specified.

Diagram D



Step 5: Complete the following three (3) page order form and send it to our Precision customer service team.

Color:



- Primer:**
- Double Coat
 - High Zinc Primer

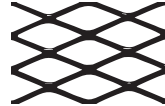
- | | | | | | | | | | |
|------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|---|
| Door | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> Single Color Door
(Mesh to Match Door/Frame - Standard) |
| Mesh | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> Contrasting Mesh (Two Tone) |

Mesh Options:

- 24 Ga. Perf (Standard)
- 1/2 in. Expanded (16 Ga.)
- Hex Perf with screen (22 Ga.)
- Hex Perf with screen (16 Ga.)
- Stainless Steel Mesh (Black Only)
- No Covering



24 Ga. Perforated



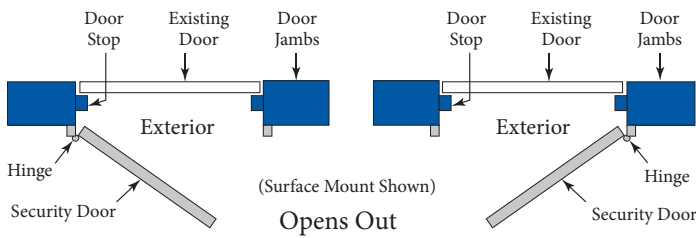
16 Ga. 1/2 in. Expanded



Hex Perf

Hex Perf door covers allow for high air flow and improved visibility.

Handing: Single Door (Viewed from the outside looking in)



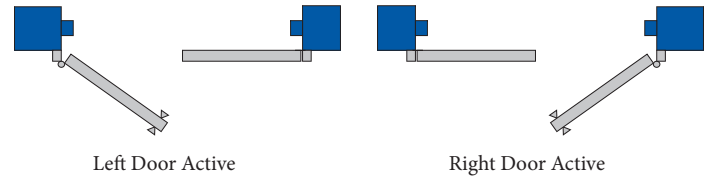
Left Hand Hinge

- Left Hand Hinge

Right Hand Hinge

- Right Hand Hinge

Active Door: Double Door (Viewed from the outside looking in)



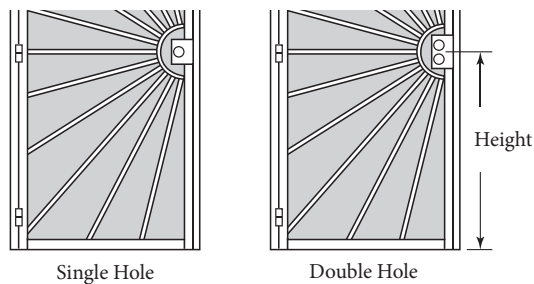
- Left Door Active

- Right Door Active

- Cane Bolts

- Flush Extension Bolts

Lock-Box:

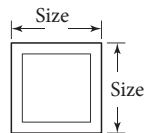


- Double Hole (Standard)

- Single Hole

Distance from Bottom of Door to Center of Lock-Box: _____
(Lock-Box at Center - Standard)

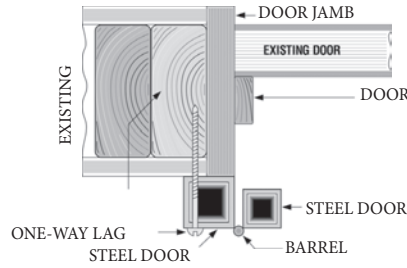
Frame:



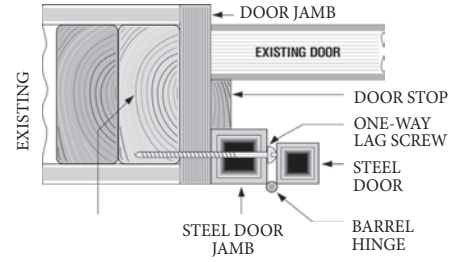
- 1-1/4 in. square (3) Piece (Standard)
- 1-1/4 in. square One Piece Welded Frame (3) Sided
- 1-1/4 in. square One Piece Welded Frame (4) Sided
- 1-1/2 in. square One Piece Welded Frame (3) Sided
(Standard on: Steel Master, English Ivy, Italian Leaf, & Sonoma)
- 1-1/2 in. square One Piece Welded Frame (4) Sided

Mounting:

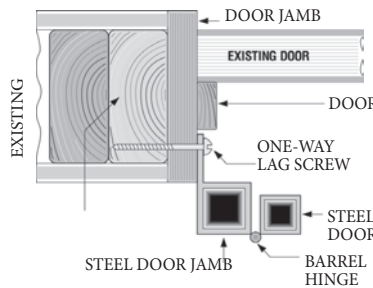
- Surface (Standard)
- Inset
- Inset with Tabs
- Surface with Tabs
- Inset with Surface Tabs
- Inset with Tabs (Special tab placement)



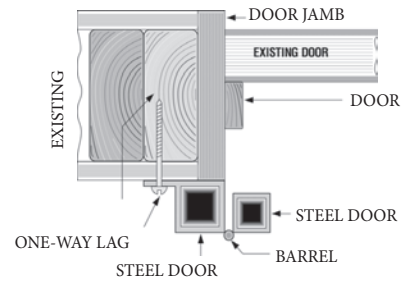
SURFACE MOUNT (STAN-



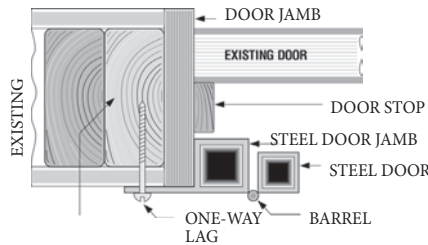
INSET



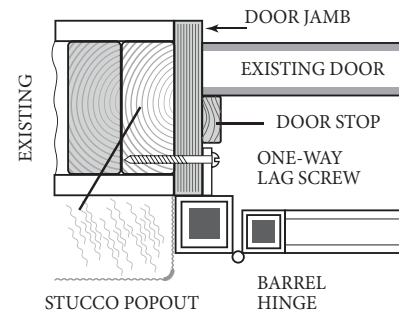
INSET MOUNT W/



SURFACE MOUNT W/TABS



INSET MOUNT W/SURFACE



**INSET MOUNT W/ TAB
(SPECIAL TAB PLACEMENT)**

4 SIDED FRAME OPTION

Please note: Some applications will require the new door to have a section of frame at the bottom of the door. When you order a steel security door with the 4-sided frame option, the overall height will be 1-1/2 in. larger do to the added frame at the bottom.

I.E. 3-1/2 in. to the width and 3-1/2 in. to the height

Example - See Longevity door on page 27.

PRECISION SCREEN & SECURITY PRODUCTS

PRO STEEL SECURITY DOOR WORKSHEET

Door Model: _____		Customer: _____	
Size: _____ Width x _____ Height		P.O.: _____	
Net Frame (Overall Width x Overall Height)		Date: _____	
Color:	Door	Mesh	Frame:
Black			1-1/4" sq. (3) Piece (Std.)
White			1-1/4" sq. One Piece (3) Sided
Bronze			1-1/4" sq. One Piece (4) Sided
Almond			1-1/2" sq. (3) Piece
Adobe			1-1/2" sq. One Piece (3) Sided
Weathered Brown			1-1/2" sq. One Piece (4) Sided
Textured Black			Mounting: Surface Mount (Std.)
Textured White			Inset Mount
			Inset Mount w/Tabs
Primer:	Double Coat		Inset Mount w/Offset Tabs
	High Zinc Primer		Surface Mount w/Tabs
Door Cover:	24 Ga. Perf (Standard)		Inset Mount w/Surface Tabs
	1/2" Expanded (16 Ga.)		Surface Mount w/Stand-off Tabs
	No Covering		Tab Length (1 in., 1-1/2 in., 2 in., 3 in.)
	Stainless Steel Mesh (Black Only)		Surface Mount Tube Backing
	Hex Perf w/Screen (22 Ga.)		Inset Mount w/Full Strapping
	Hex Perf w/Screen (16 Ga.)		Strapping Width (1-1/2 in., 2 in., 3 in. 4 in.)
	1/2" Expanded (13 Ga.)		Center Insert Designs:
	Solid Sheet (24 Ga.)		Cactus
Handing:	Right Hand Hinge		Coyote
Single Door	Left Hand Hinge	(Impressions)	Deer scene
(Outside Looking In)	Opens Out	(Longevity)	Dolphins
	Opens In	(Paradise)	Gecko
		(Vineyard)	Horse
Active Door:	Right Door Active		Hummingbird
Double Door	Left Door Active		Longevity
(Outside Looking In)	Flush Extension Bolts		Love birds
	Cane Bolts		Palm tree
	Flush Top - Cane Bottom		Welcome
Lock-Box:	Double Hole (Standard)		Whale tail
	Single Hole	Water-Jet Door Designs:	For Water-Jet Designs Refer to Pages #24 & #25
	Ring Guard		
	Distance from Bottom of Door to Center of Lock-Box (Lock-Box at Center - Standard)		
Special Instructions:		Mail Slot:	Mail Slot w/No Cover
			Mail Slot w/Cover
		Mail Slot Location:	